

# Robust possibilistic production planning under temporal demand uncertainty with knowledge on dependencies

R. Guillaume  
romain.guillaume@irit.fr

## Production planning problem

Our problem can be modeled by the following linear program:

$$\begin{aligned} \min \quad & \sum_{t \in [T]} (c^I I_t + c^B B_t + c^P x_t - b^P s_t) \\ \text{s.t.} \quad & B_t - I_t = D_t - X_t \quad t \in [T], \\ & \sum_{i \in [t]} s_i = D_t - B_t \quad t \in [T], \\ & B_t, I_t, s_t \geq 0, \mathbf{x} \in \mathbb{X} \subseteq \mathbb{R}_+^T \quad t \in [T] \end{aligned}$$

where  $D_t = \sum_{i \in [t]} d_i$  and  $X_t = \sum_{i \in [t]} x_i$ ,  $D_t$  and  $X_t$  stand for the cumulative demand up to period  $t$  and the cumulative production up to period  $t$ , respectively.  $I_t$  and  $B_t$  are respectively the inventory and the backordering à period  $t$

## Temporal demand uncertainty

let  $\hat{d}_t$  be the forecasting demand at period  $t$  and  $\hat{D}_t = \sum_{i \in [t]} \hat{d}_i$  the cumulative forecasting demand. The manager can give for each period  $t \in [T]$  the maximum percent of demand  $\delta_t^- \in [0, 1]$  that can be advanced to the previous period  $t-1$  and maximum percent of demand  $\delta_t^+ \in [0, 1]$  that can be delayed to the next period  $t+1$ . The possibility distribution  $\pi_{\hat{D}}$  is defined in terms of  $\lambda$ -cut:  $\mathbf{D}^{[\lambda]} = \{\mathbf{D} | \pi_{\hat{D}} \geq \lambda\}, \forall \lambda \in [0, 1]$  by the following equation.

$$\begin{aligned} \mathbf{D}^{[\lambda]} : \quad & \{\mathbf{D}^{[\lambda]} \in \mathbb{R}^T \\ \text{s.t.} \quad & D_t^{[\lambda]} \geq \hat{D}_t - \beta_t^+ \delta_t^+ \hat{d}_t, \forall t \in [T] \quad (a) \\ & D_t^{[\lambda]} \leq \hat{D}_t + \beta_{t+1}^- \delta_{t+1}^- \hat{d}_{t+1}, \forall t \in [T] \quad (b) \\ & \beta_t^- \leq 1 - \lambda, \forall t \in [T] \quad (c) \\ & \beta_t^+ \leq 1 - \lambda, \forall t \in [T] \quad (d) \\ & \beta_t^+ \delta_t^+ + \beta_t^- \delta_t^- \leq 1, \forall t \in [T] \quad (e) \\ & \beta_t^-, \beta_t^+ \in [0, 1], \forall t \in [T] \end{aligned}$$

## $\Pi$ -RO

Robust possibilistic optimization maximize the degree of certainty that a solution cost is lower than a given threshold  $g$ .

$$\max_{\mathbf{x} \in \mathbb{X}} N(\mathcal{C} \leq g)$$

The necessity measure is computed from the marginal possibility distribution and a function  $H_\alpha : [0, 1]^T \rightarrow [0, 1]$  (eq.1) where  $\alpha \in [0, 1]$  is the degree of belief that they is negative dependencies, i.e.

- if  $\alpha = 0$  we do not have negative dependencies between uncertainty,
- if  $\alpha = 1$  we know that there is negative dependencies between uncertainty of each periods.

$$H_\alpha(\mathbf{u}) = \alpha \cdot W(\mathbf{u}) + (1 - \alpha)M(\mathbf{u}), \alpha \in [0, 1] \quad (1)$$

with  $W(\mathbf{u}) = \max\{\sum_{i=1}^T u_i - T + 1, 0\}$  and  $M(\mathbf{u}) = \min_{i=1, \dots, T}(u_i)$ .

The necessity degree to have a vector  $\mathbf{x} \in \mathbb{R}^T$  lower or equal to a given vector  $\mathbf{a}$  is:

$$N(\mathbf{x} \leq \mathbf{a}) = 1 - H_\alpha(\Pi(a_1 < x_1), \dots, \Pi(a_T < x_T))$$

## Problem formulation

**Proposition 1** The marginal possibility distribution  $\pi_{D_t}$  is triangular possibility distribution represented by the lower possible value:  $\hat{D}_t - \delta_t^+ \hat{d}_t$ , the most possible value:  $\hat{D}_t$  and the higher possible value:  $\hat{D}_t + \delta_{t+1}^- \hat{d}_{t+1}$ .

the marginal possibility distribution on cost from the marginal possibility distribution on  $D_t$ , where  $D_t^{[\lambda]}$  is the  $\lambda$ -cut of possibility distribution  $\pi_{D_t}$ .

$$\mathcal{C}_t^{[\lambda]} = [\min_{D_t \in D_t^{[\lambda]}} C_t, \max_{D_t \in D_t^{[\lambda]}} C_t] = [\underline{C}_t^{[\lambda]}, \bar{C}_t^{[\lambda]}] \quad (2)$$

The problem of Robust possibilistic production planning under temporal uncertainty taking into account dependencies belief is:

$$\min_{\mathbf{x} \in \mathbb{X}} \epsilon \quad \max_{\substack{\mathcal{C} = \mathbf{c} | H_\alpha(\mathbf{c}) \geq \epsilon \\ \mathbf{D} \in \mathbf{D}^{[0]}}} \sum_{t \in [T]} C_t \leq g \quad (3)$$

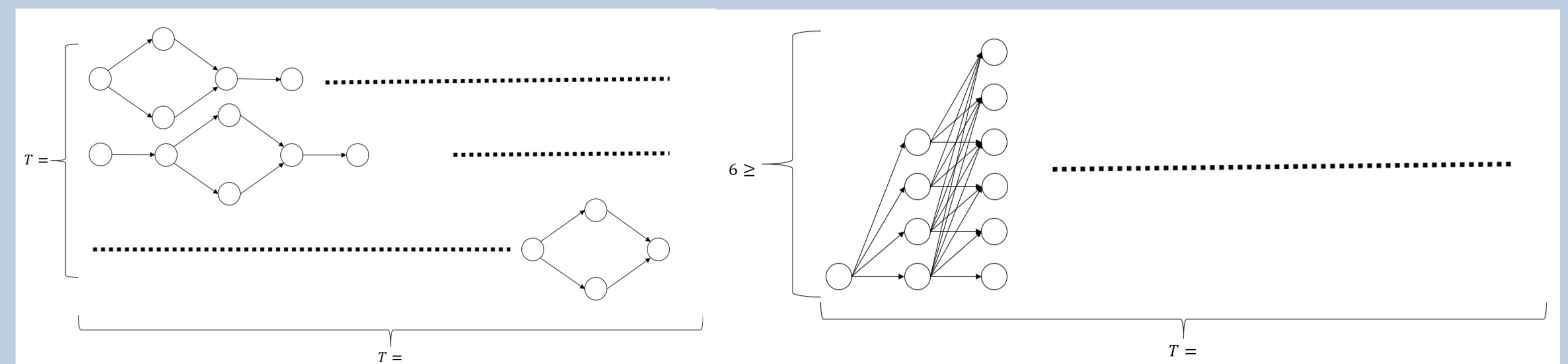
## Solving the adversarial problem

First we focus on the problem :

$$\max_{\substack{\mathcal{C} = \mathbf{c} | H_\alpha(\mathbf{c}) \geq \epsilon \\ \mathbf{D} \in \mathbf{D}^{[0]}}} \sum_{t \in [T]} C_t \quad (4)$$

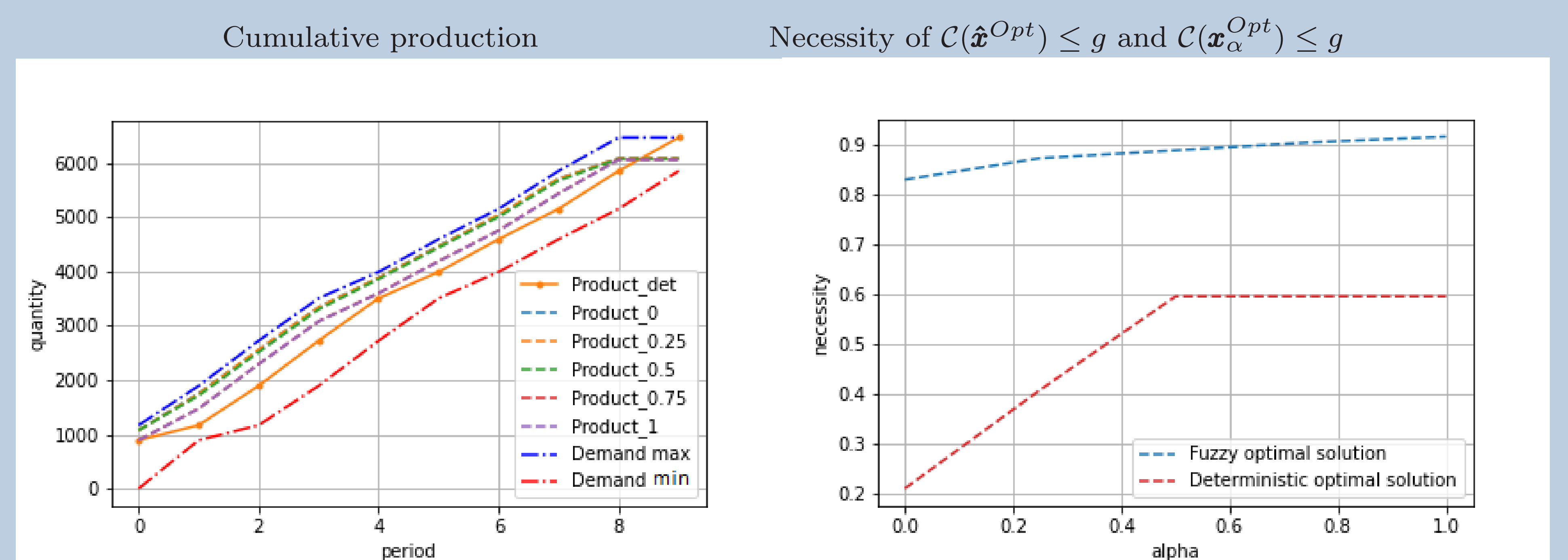
**Theorem 1** The problem 4 can be computed in  $O(T^2)$  times

The main idea of the proof is that the problem can be formulated as longest path problem for graphs with one of the following structures :



## Illustration on example and experimental results

- We can see that globally the fuzzy robust approach moves the cumulative production to the left to be more robust to temporal uncertainty. Moreover when  $\alpha$  decrease this phenomena increase too. It is due to the fact that when  $\alpha$  decrease it is more possible that the demand of all periods deviated simultaneously. Hence the knowledge on dependencies moderate the conservatism of production.
- we can see that deterministic solution (solution for the nominal demand) can be risked event if we have high level of negatives dependencies ( $\alpha = 1$ ) and naturally the risk increase if the dependencies become more positives.



We can observe that when the dependencies ( $\alpha$  parameter) increase the *Fuzzy robust* (solution for  $\alpha = 0$ ) is less robust than the *alpha Fuzzy robust* hence over estimate the dependencies make lead to less robust solution. It is interested to note that with high dependencies the *Deterministic* solution is more robust than the *Fuzzy robust*.

Degree of necessity of different types of optimal solutions for  $\alpha = 0.25$ ,  $\alpha = 0.5$  and  $\alpha = 1$

